



Dart Aerospace Ltd.
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RBT18700A
Job Sheet 184468



Part No: RBT18700A

Job Qty: 4 ea

Part Name: Engine Stand C47 Adapter (2 Per Set)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/10/18

Job Tracking No:

Due Date: 12/5/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBT18700A Rev A IPP Rev A 18.02.20 New issue DP Verify DD/IPP Rev. B 18.08.17 new DWG DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	12/5/18	12/5/18	0.00	0.00	Start Up Small Fab-2		MLC
110	Small Fab	1 pcs	12/5/18	12/5/18	0.00	0.10	Small Fab-3		MLC DAS
120	QC	1 pcs	12/5/18	12/5/18	0.00	0.00	QC5		38
130	Packaging	1 pcs	12/5/18	12/5/18	0.00	0.00	Packaging3-1		9-89
140	QC21-FG	1 Ea	12/5/18	12/5/18	0.00	0.00	QC21		21

Part Op Descriptions: 110 - Assemble as per DWG see note 8 and 9.

NOV 01 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBT18700A-1	C47 Adapter	2 Ea (2 ea)	90-Start up Operation	5121336
91251A621	SOCKET HD CAP SCREWS 3/8-16 UNC x 5/8 BLACK	8 Ea (8 ea)	110-Small Fab	5085254
RBT18700A-2	Bolt Modified	6 Ea (6 ea)	110-Small Fab	5117074

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RBT18700A-1	2	0	0
110-Small Fab	91251A621	8	443	0
	RBT18700A-2	6	1	0

Part Specifications



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not be found.

Plex 10/10/18 11:06 AM Dart.lajeunesse.marie

Container No: S123657



Part: RBT18700A

Job No: 184468

Serial No/Batch: S123657

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 11/01/18

DQA: _____ Date: _____



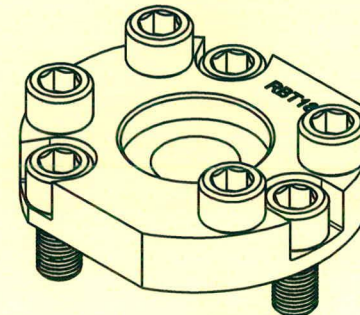
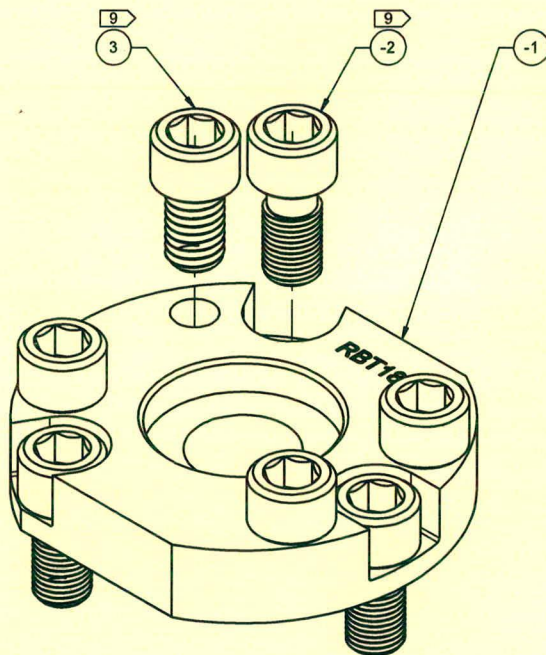
WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					

ITEM #	QTY	PART #	PART TITLE
-1	2	RBT18700A-1	C47 ADAPTER
-2	6	RBT18700A-2	BOLT MODIFIED
3	8	McMaster#91251A621 OR EQUIV	STEEL SOCKET HEAD SCREW 3/8"-16 x 5/8" LG.



RBT18700A ENGINE STAND C47 ADAPTER (2 PER SET)
ONLY 1 SHOWN FOR CLARITY

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = $\pm 0.1"$ / $\pm 1^\circ$
X.XX = $\pm 0.01"$ / $\pm 0.5^\circ$
X.XXX = $\pm 0.005"$ / $\pm 0.1^\circ$
X.XXXX = $\pm 0.0005"$ / $\pm 0.05^\circ$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A
- 8) ASSEMBLE AS SHOWN
- 9) INSTALL ITEM -2 AND ITEM 3 HAND TIGHT

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 184468 M/S

A	NEW ISSUE, REDRAWN FROM REDBARN AUTOCAD FILE	18-785	VM
REV.	DESCRIPTION	ECN #	BY
DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RBT18700A	SHEET 1 OF 3
APPROVED	<i>M. Lee</i>	TITLE	SCALE
DATE	8/17/2018	ENGINE STAND C47 ADAPTER (2 PER SET)	NTS
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